



2023 TRAVEL COLLECTION





Passage through the Panama Canal and Costa Rica

**9-day/7-night cruise from Puntarenas, Costa Rica, to Colón, Panama,
and one night in a deluxe hotel, featuring a daytime passage through the Panama Canal**

Departure: January 20 to 28, 2023



Begin your nine-day expedition with one night in San José, Costa Rica, then cruise for seven nights from the Costa Rican rainforest through the mighty locks of the Panama Canal—an experience unmatched for sheer drama and engineering prowess. Explore the wonders of Costa Rica's Curú National Wildlife Refuge and Manuel Antonio National Park and explore the seldom-visited Cébaco Island. Tour Panama City and experience a daylight passage through the awe-inspiring Panama Canal. Enhance your experience with the Landscapes of Costa Rica Pre-Program and/or Panama's Renaissance Post-Program Options.

Make your reservation today! Call **(800) 922-3088**



9-Day/8-Night Itinerary

- 1 Depart the U.S. or Canada/Arrive in San José, Costa Rica**—Depart home city for San José. Upon arrival, check into the COSTA RICA MARRIOTT HOTEL HACIENDA BELÉN. Enjoy an evening at leisure.
- 2 San José/Puntarenas/Embark the ship**—Tour Costa Rica’s dynamic capital city of San José and visit the National Theater, a regal Baroque edifice modeled on Milan’s La Scala, and the National Museum. After lunch, enjoy a scenic drive to Puntarenas to embark the ship.
- 3 Curú National Wildlife Refuge/Tortuga Island**—Enjoy a guided morning walk in the Curú National Wildlife Refuge—comprised of five distinctive untouched habitats. Look for an abundance of wildlife, including howler monkeys, iguanas and more than 230 species of birds. Continue to idyllic Tortuga Island for opportunities to swim and snorkel in this protected island’s clear, sheltered waters—home to fascinating marine life such as angelfish, spotted eagle rays and seahorses. Enjoy a Captain’s Welcome Reception on board.
- 4 Quepos for Manuel Antonia National Park**—Explore the protected biodiverse paradise of Manuel Antonio National Park, where expert naturalists will help you spot colorful toucans; screeching howler monkeys; camouflaged

iguanas; squirrel monkeys; and capuchin monkeys.

- 5 Rio Seco Rainforest**—Discover the 400-acre Rio Seco Rainforest, which is part of Piedras Blancas National Park and accessible only by boat. Piedras Blancas National Park is home to toucans; macaws; tapirs; pumas; jaguars; and monkeys. Enjoy a secluded beach along the gorgeous Golfo Dulce and explore a network of hiking trails of various lengths with naturalist tour guides.
- 6 Cébaco, Panama**—In the sparkling Gulf of Montijo, snorkel in the emerald waters of seldom-visited Cébaco Island, where schools of brilliantly colored fish, giant manta rays and four different species of turtles swim amid spectacular rock reefs.
- 7 Panama City**—Tour the Miraflores Locks Visitor Center, which elaborates on the canal’s intricate lock system. Visit the UNESCO World Heritage-designated Historic District of Casco Antiguo, a charming neighborhood replete with architecturally significant historical edifices, including a 16th century cathedral.
- 8 Panama City/Colón**—Cruise from the Pacific Ocean to the Caribbean Sea through the mighty locks of the Panama Canal and enjoy a lecture on its history. When completed in

1914, this historic engineering marvel opened new channels of international trade by allowing ships to travel between the Atlantic and Pacific Oceans in a fraction of the time required to circumnavigate South America.

- 9 Colón/Agua Clara Visitor Center (time permitting)/ Panama City/ Depart for U.S. or Canada**—Disembark in Colón and visit the Panama Canal Expansion Agua Clara Visitor Center to enjoy panoramic views of the canal’s new longer, wider locks and impressive, 166-square-mile Gatún Lake. Transfer to Panama City for your return flight home.

Keel-billed toucans



Highlights

- ◆ Once-in-a-lifetime daytime passage through the Panama Canal, considered one of the Seven Wonders of the Modern World by the American Society of Civil Engineers.
- ◆ Guided tour through rainforests, including Curú National Wildlife Refuge and Manuel Antonio National Park.
- ◆ Tour of Panama City, including visits to UNESCO-designated Casco Viejo, the new Frank Gehry-designed Biodiversity Museum and the Panama Canal's informative Miraflores Visitor Center.



Capuchin monkeys



Snorkel in the Gulf of Montijo off Cábaco Island



Manuel Antonio National Park



LE BELLOT



Suspended bridges in the rainforest



Panama La Vieja ruins

EXCLUSIVELY CHARTERED FIVE-STAR, SMALL SHIP LE BELLOT

- ◆ Only 92 five-star suites and staterooms, each with a private balcony.
- ◆ All meals included on board the ship, as well as alcoholic and nonalcoholic beverages throughout the cruise.
- ◆ Underwater viewing with the multisensory Blue Eye subaquatic Observation Lounge.

PRE-PROGRAM OPTION Landscapes of Costa Rica

Explore Costa Rica's diverse biospheres, from steamy hot springs to misty cloud forests, on this dynamic three-day program. Accommodations are for two nights in the ideally located HOTEL ROYAL CORIN and two nights in the deluxe COSTA RICA MARRIOTT HOTEL HACIENDA BELEN.

POST-PROGRAM OPTION Panama's Renaissance

Experience Panama City's rich indigenous culture, compelling colonial history and contemporary élan on a three-day tour that includes visits to Panama La Vieja, the Agua Clara Visitor Center and a cruise along the Gatún River to meet indigenous *Emberá* people. Spend two nights in the ideally located, deluxe BRISTOL PANAMA HOTEL.

2023 DEPARTURE DATE: January 20

Category	LAND/CRUISE RATES <small>excluding taxes</small>	Early Booking Savings (if booked more than six months prior to departure)	Rate after Early Booking Savings
8	Deluxe stateroom with a picture window, single door onto private, partial-wall balcony. <i>Deck 3, midship.</i> (limited availability)	\$4,995	\$5,745
7	Prestige stateroom with a picture window, single door onto private, partial-wall balcony. <i>Deck 4, midship.</i>	\$5,695	\$6,550
6	Prestige stateroom with expansive sliding glass door, private balcony. <i>Deck 5, midship and aft.</i>	\$6,395	\$7,355
5	Prestige stateroom with expansive sliding glass door, private balcony. <i>Deck 6, midship and aft.</i>	\$6,995	\$8,045
4	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 3, midship.</i> (limited availability)	\$7,995	\$9,195
3	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 4, midship.</i> (limited availability)	\$8,795	\$10,115
2	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 5, midship.</i>	\$9,595	\$11,035
1	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 6, midship.</i>	\$10,295	\$11,840
Prestige Suite II	Two-room suite, expansive sliding glass door, larger private balcony , two bathrooms, two closets, large sitting area with sofa. <i>Deck 5, midship.</i> (limited availability)	\$10,995	\$12,645
Prestige Suite I	Two-room suite, expansive sliding glass door, larger private balcony , two bathrooms, two closets, large sitting area with sofa. <i>Deck 6, midship.</i> (limited availability)	\$11,295	\$12,990
Privilege Suite	Large suite with expansive sliding glass door, larger private balcony , sitting area with sofa. <i>Decks 5 and 6, aft.</i> (limited availability)	\$11,695	\$13,450
Grand Deluxe Suite	Extra-large, one-bedroom suite and separate sitting room with sofa, expansive sliding glass door, spacious private terrace , full bathroom with tub and separate shower, additional half bath. <i>Deck 6, aft.</i> (limited availability)	\$12,595	\$14,485
Owner's Suite	Extra-large, one-bedroom suite and separate sitting room with sofa, expansive sliding glass door, spacious private terrace with outdoor Jacuzzi, full bathroom with tub and separate shower, additional half bath. <i>Deck 5, aft.</i> (limited availability)	\$12,995	\$14,995

Single supplements apply across all categories at 160% of the per person double price.

Taxes are an additional \$450 per person.

LE BELLOT has been specially contracted for this program and the deck plan is available online or upon request from Gohagan & Company.

The Pre-Program and Post-Program Options are available at additional cost. Details will be provided during the reservation process.

Make your reservation today! Call (800) 922-3088



Wonders of the Galápagos Islands

**10-day/8-night voyage featuring a seven-night, six-star SILVER ORIGIN cruise
round-trip San Cristóbal, Ecuador**

Departure: February 10 to 19, 2023



Blue-footed boobies

Immerse yourself in the unique ecosystems that inspired Charles Darwin with an extraordinary cruise aboard the intimate, all-suite SILVER ORIGIN. This exquisite six-star ship was designed specifically to navigate the hard-to-reach Galápagos archipelago and features a team of expert Ecuadorian guides, Zodiacs and unparalleled luxury—including butler service and authentic regional cuisine. Visit seven islands to observe exotic birds, reptiles, mammals and plants. Extend your journey with the Quito Pre-Program and/or the Machu Picchu, Cuzco, the Sacred Valley and Lima Post-Program Options.



Pinnacle Rock on Isla Bartolomé



10-Day/8-Night Itinerary

- 1 Depart the U.S. or Canada/Arrive in Guayaquil, Ecuador**—Transfer to the HILTON COLÓN GUAYAQUIL HOTEL.
- 2 Guayaquil/Fly to San Cristóbal, Galápagos Islands/ Embark the ship/Kicker Rock**—Fly to San Cristóbal, one of the oldest islands in the archipelago. Arrive at Puerto Baquerizo Moreno, the capital city of the Galápagos Islands. See the statue of Charles Darwin gracing the harbor before you embark the ship. While cruising to Kicker Rock, look out for blue-footed boobies, Nazca boobies and frigate birds.
- 3 Isla Bartolomé/Buccaneer Cove, Santiago Island**
See the volcanic moonscape of Isla Bartolomé at Sullivan Bay as we anchor nearby. Enjoy beautiful panoramas of the black, volcanic cones of Baltra, Daphne Major and Daphne Minor as the ship continues toward Pinnacle Rock. The day ends at Buccaneer Cove, a colorful inlet on Santiago Island that was named after some of the first visitors to the area—pirates.
- 4 Punta Vicente Roca, Isabela Island/Punta Espinosa, Fernandina Island**—Discover Punta Vicente Roca on Isabela Island, where it is common to see Pacific green turtles. This afternoon, explore the island of Fernandina, which boasts a unique environment with a high density of large marine iguanas.

- 5 Tagus Cove, Isabela Island/Elizabeth Bay**—On the northwest coast of Isabela Island, the secluded Tagus Cove was once a favorite anchorage for pirates and whalers. Enjoy an uphill hike to the back of Darwin Crater, filled with salt water. You'll also see Las Mariela's, three rocks at the entrance to Elizabeth Bay, which is favored by blue-footed boobies, flightless cormorants and Galápagos penguins.
- 6 Post Office Bay, Floreana Island/Champion Islet**
See Post Office Bay, the historic barrel where postcards are traditionally left for guests from other vessels to hand-deliver to their destinations. You will also explore Champion Islet, one of four marine sites surrounding Floreana. Embark on a Zodiac cruise to see Nazca boobies and red-billed tropic birds.
- 7 Santa Cruz Highlands/Breeding Center, Puerto Ayora, Santa Cruz Island**—See Puerto Ayora, Santa Cruz, where the Charles Darwin Research Station is located. The station also houses the Fausto Llerena Breeding Center for giant tortoises and land iguanas, where guides interpret the center's captive breeding and reintroduction programs.
- 8 Cerro Dragón/Guy Fawkes Islands/Bahía Borrero**
A dry landing onto volcanic rock covered by Sally Lightfoot crabs starts the day with a walk on Cerro Dragon (Dragon Hill). Later, enjoy snorkeling among multi-colored tropical fish, turtles and seals. The day of

touring concludes at Bahía Borrero, a white coralline beach used as a nesting site by green sea turtles. Enjoy the Captain's Farewell Reception that evening.

- 9 San Cristóbal, Galápagos Islands/Disembark ship/ Fly to Guayaquil, Ecuador**—Fly from San Cristóbal to Guayaquil for an afternoon at leisure.
- 10 Return home to the U.S. or Canada**

Observe Galápagos giant tortoises



Highlights

- ◆ Discover seven of the iconic Galápagos Islands from the all-suite, six-star SILVER ORIGIN, the most elegant, sustainable ship to explore this unique ecosystem.
- ◆ Immerse yourself in the rare flora and fauna of the Galápagos with small group, guided Zodiac excursions.
- ◆ Enjoy expert lectures and in-depth exploration with the Basecamp hub of discovery.
- ◆ Experience the coralline beach of Bahía Borrero on Santa Cruz Island, famously known as a nesting site for Green Sea turtles.



Frigate bird



Sea lions



Zodiac excursion



SILVER ORIGIN



Quito



Machu Picchu

EXCLUSIVELY CHARTERED SIX-STAR, ALL-SUITE, SMALL SHIP SILVER ORIGIN

- ◆ Only 51 luxury suites, each with ocean view, private veranda and butler service.
- ◆ Exquisite meals prepared from local ingredients included on board the ship, as well as alcoholic and nonalcoholic beverages throughout the cruise.
- ◆ Zodiac excursions (including snorkeling opportunities) led by an elite crew of Ecuadorian naturalists, all certified by the Galápagos National Park.

PRE-PROGRAM OPTION QUITO

Explore the UNESCO treasures, rich indigenous traditions and contemporary verve of Quito, South America's most beguiling capital city. Accommodations are for three nights in the five-star JW MARRIOTT HOTEL QUITO.

POST-PROGRAM OPTION MACHU PICCHU AND THE SACRED VALLEY

Discover Peru's UNESCO-inscribed archaeological treasures and landscapes on a comprehensive, seven-night tour featuring the stunning Inca citadel of Machu Picchu, the Sacred Valley and Cuzco. Enjoy ideally located deluxe and five-star accommodations in Lima, Machu Picchu and Cuzco.

2023 DEPARTURE DATE: February 10

Category	LAND/CRUISE RATES <small>excluding taxes</small>	Early Booking Savings (if booked more than six months prior to departure)	Rate after Early Booking Savings
Classic Veranda Suite	Floor to ceiling sliding doors with veranda and sitting area. Deck 5, midship and forward.	\$9,995	\$11,495
Superior Veranda Suite	Private veranda with horizon balcony and sitting area. Deck 6, midship and forward.	\$10,995	\$12,645
Deluxe Veranda Suite	Private veranda with horizon balcony and sitting area. Deck 6, aft.	\$11,895	\$13,675
Medallion Suite	Private veranda with horizon balcony and sitting area. Deck 6, forward.	\$15,795	\$18,165
Silver Suite	Large veranda with patio furniture, floor-to-ceiling glass doors and living room with sitting area. Deck 5, forward.	\$19,395	\$22,295
Royal Suite	Large veranda with patio furniture, floor-to-ceiling glass doors and living room with sitting area. Deck 5, aft.	\$21,795	\$24,995
Grand Suite	Large veranda with patio furniture, floor-to-ceiling glass doors and living room with sitting area and separate dining area. Deck 5, aft.	\$25,795	\$29,665
Owner Suite	Large veranda with patio furniture and floor to ceiling glass doors, living room with sitting area and separate dining area. Deck 6, aft.	\$29,995	\$34,495

Single supplements apply across all categories at 160% of the per person double price.

Round-trip airfare between Guayaquil and San Cristobal (internal program air) is included.

Taxes are an additional \$130 per person.

SILVER ORIGIN have been specially contracted for this program and the deck plan is available online or upon request from Gohagan & Company.

The Pre-Program and Post-Program Options are available at additional cost. Details will be provided during the reservation process.

Make your reservation today! Call (800) 922-3088



Celtic Lands

**10-day/8-night cruise from Honfleur, France, to Glasgow, Scotland,
featuring guest speakers Dwight David Eisenhower II, grandson of General and President
Dwight D. Eisenhower, and Allen Packwood OBE, Director of Churchill Archives Centre**

Departure: May 18 to 27, 2023



Tobermory

Discover the legacy of the Celts in Scotland, Ireland, Wales and France on this carefully curated itinerary. Enjoy two full-day excursions to the historic D-Day beaches of Normandy—each accompanied by acclaimed historians Dwight David Eisenhower II and Allen Packwood OBE, in Cherbourg, France. Continue your cruise to Dublin, Ireland, Wales and onward to the Isles of Iona and Tobermory before concluding in Glasgow, Scotland. Complement your journey with the Paris and Honfleur Pre-Program and/or the Edinburgh and Glasgow Post-Program Options.



Arromanches



10-Day/8-Night Itinerary

- 1 Depart the U.S. or Canada for Paris**
- 2 Paris, France/Honfleur/Embark the ship**—Transfer to Honfleur and embark the ship. Enjoy a presentation from Professor Dwight David Eisenhower II, who shares personal stories about his grandfather and Operation Overlord—the Allies’ code name for the military campaign that launched the D-Day airborne and amphibious invasion at Normandy on June 6, 1944. Attend dinner on board this evening.
- 3 Caen for Arromanches and Omaha Beach**—Drive to Longues-sur-Mer, where the coastal German artillery battery remains intact. Continue to Omaha Beach, where Allied forces landed on June 6, 1944, and walk the historic Normandy shores. Then, in the company of Professor Eisenhower, contemplate the solemn commemorative crosses and Stars of David in the American military cemetery at Colleville-sur-Mer. Conclude your day with the Captain’s Welcome Reception.
- 4 Cherbourg**—Visit Pointe du Hoc and continue to the Church of Angoville-au-Plain to view its stained-glass rendition of the American Airborne parachute drop. Nearby, visit Utah Beach and the Utah Beach D-Day Museum. In Sainte-Mère-Église, one of the first French villages to be liberated by American forces during World War II, see its famous church, where American

soldier John Steele caught his parachute on the steeple and “played dead” for two hours before being taken prisoner.

- 5 Tresco, Isles of Scilly, United Kingdom**—Visit the family-owned island of Tresco, famed for its 19th-century Tresco Abbey Gardens, built around the ruins of a Benedictine Abbey. Explore the garden’s Valhalla Museum, home to an eclectic collection of 30 shipwrecked figureheads recovered across the Isles of Scilly.
- 6 Dublin, Ireland**—Enjoy a panoramic tour of Dublin, featuring St. Patrick’s and Christ Church cathedrals and grand O’Connell Street, lined with statues of Irish statesmen. Stroll through quadrangles of Trinity College, founded in 1592. Enjoy a traditional Irish music and dance presentation on board this evening.
- 7 Holyhead, Wales, for Caernarfon**—From Holyhead, transfer across the quaint Isle of Anglesey and over the Menai Strait to North Wales, the cradle of Celtic culture, where Welsh remains the mother tongue. Visit beautiful Bodnant Garden and experience the grandeur of the UNESCO World Heritage-designated Caernarfon Castle, a 13th-century fortress built by Edward I of England as a defense against the marauding Welsh.
- 8 Isle of Iona/Tobermory, Isle of Mull**—Visit the inner Hebridean Isle of Iona, the birthplace of Christianity in Scotland, to see its restored abbey and intricate Celtic

crosses. Later, join Allen Packwood OBE on board the ship as he discusses the complexity of the D-Day operations and Sir Winston Churchill’s role in its undertaking.

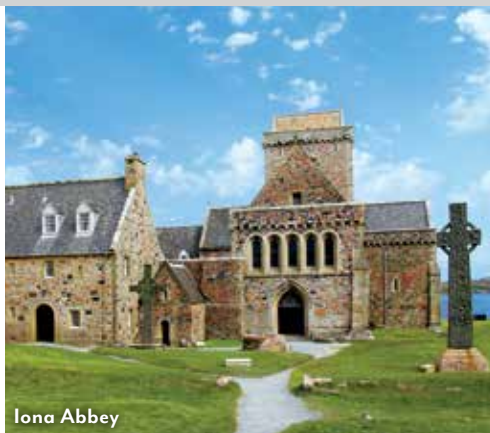
- 9 Kyle of Lochalsh**—Enjoy views of the Black and Red Cuillin mountain ranges at Sligachan and the heather-woven hills and rocky shorelines of Sleat, the “Garden of Skye.” Visit 13th-century Eilean Donan Castle, magnificently sited at the entrance to Loch Duich. Conclude your evening with the Captain’s Farewell Reception on board.
- 10 Glasgow, Scotland/Greenock/Disembark ship/Return to the U.S. or Canada**



Caernarfon Castle

Highlights

- ◆ Two full-day excursions to the D-Day beaches of Normandy with visits to Utah and Omaha Beaches, Sainte-Mère-Église, including a tour of the American military cemetery with Dwight David Eisenhower II, grandson of General and President Dwight D. Eisenhower.
- ◆ City tour of Dublin.
- ◆ Visit to the Isle of Iona, featuring the historic Iona Abbey.
- ◆ Visit 13th-century Eilean Donan Castle and enjoy a scenic excursion across the Isle of Skye.



Iona Abbey



Valhalla Museum at Tresco Abbey Gardens



Featured guest speakers
Dwight David Eisenhower II and Allen Packwood OBE

EXCLUSIVELY CHARTERED FIVE-STAR, SMALL SHIP

LE BELLOT

- ◆ Only 92 suites and staterooms, each with a private balcony.
- ◆ All meals included on board the ship, as well as alcoholic and nonalcoholic beverages throughout the cruise.
- ◆ Blue Eye Underwater Observation Lounge.

PRE-PROGRAM OPTION Paris and Honfleur

This three-day exploration of the “City of Light” and Monet’s cherished gardens in Giverny features a city tour of Paris, including Montmartre, and a visit to Monet’s Gardens. Enjoy accommodations in the five-star INTERCONTINENTAL PARIS LE GRAND.

POST-PROGRAM OPTION Edinburgh and Glasgow

Explore two of Scotland’s greatest cities and their histories of clans, medieval knights and royal and religious intrigue on this three-night itinerary. Visit Glasgow’s 12th-century cathedral, the only medieval church in mainland Scotland to survive the reformation of 1560, and historical Edinburgh Castle. Accommodations in the five-star WALDORF ASTORIA EDINBURGH THE CALEDONIAN.



LE BELLOT



Paris



Edinburgh Castle

2023 DEPARTURE DATE: May 18

Category	LAND/CRUISE RATES <small>excluding taxes</small>	Early Booking Savings (if booked more than six months prior to departure)	Rate after Early Booking Savings
8	Deluxe stateroom with a picture window, single door onto private, partial-wall balcony. <i>Deck 3, midship.</i> (limited availability)	\$6,495	\$7,465
7	Prestige stateroom with a picture window, single door onto private, partial-wall balcony. <i>Deck 4, midship.</i>	\$6,995	\$8,045
6	Prestige stateroom with expansive sliding glass door, private balcony. <i>Deck 5, midship and aft.</i>	\$7,495	\$8,615
5	Prestige stateroom with expansive sliding glass door, private balcony. <i>Deck 6, midship and aft.</i>	\$7,995	\$9,195
4	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 3, midship.</i> (limited availability)	\$8,495	\$9,765
3	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 4, midship.</i> (limited availability)	\$8,995	\$10,345
2	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 5, midship.</i>	\$9,495	\$10,915
1	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 6, midship.</i>	\$9,995	\$11,495
Prestige Suite II	Two-room suite, expansive sliding glass door, larger private balcony , two bathrooms, two closets, large sitting area with sofa. <i>Deck 5, midship.</i> (limited availability)	\$10,995	\$12,645
Prestige Suite I	Two-room suite, expansive sliding glass door, larger private balcony , two bathrooms, two closets, large sitting area with sofa. <i>Deck 6, midship.</i> (limited availability)	\$11,995	\$13,795
Privilege Suite	Large suite with expansive sliding glass door, larger private balcony , sitting area with sofa. <i>Decks 5 and 6, aft.</i> (limited availability)	\$12,895	\$14,825
Grand Deluxe Suite	Extra-large, one-bedroom suite and separate sitting room with sofa, expansive sliding glass door, spacious private terrace , full bathroom with tub and separate shower, additional half bath. <i>Deck 6, aft.</i> (limited availability)	\$13,995	\$16,095
Owner's Suite	Extra-large, one-bedroom suite and separate sitting room with sofa, expansive sliding glass door, spacious private terrace with outdoor Jacuzzi, full bathroom with tub and separate shower, additional half bath. <i>Deck 5, aft.</i> (limited availability)	\$14,995	\$17,245

Single supplements apply across all categories at 160% of the per person double price.

Taxes are an additional \$515 per person.

LE BELLOT has been specially contracted for this program and the deck plan is available online or upon request from Gohagan & Company. The Pre-Program and Post-Program Options are available at additional cost. Details will be provided during the reservation process.

Guest lecture series are subject to change or cancellation.

Make your reservation today! Call (800) 922-3088



Alaska's Glaciers and the Inside Passage

8-day/7-night voyage featuring a cruise from Vancouver, British Columbia, Canada, to Juneau, Alaska, aboard the five-star, all-suite STAR BREEZE

Departure: July 13 to 20, 2023







Alaska is the last great American frontier. Discover the wonders of Ketchikan; Wrangell; Sitka; and Elfin Cove on this carefully curated expedition itinerary. Look for humpback whales at Point Adolphus and navigate isolated inlets inaccessible to larger vessels for superlative views of Alaska's spectacular scenery. Cruise Tracy Arm Fjord to majestic South Sawyer and Dawes Glaciers. Enjoy lectures on board by naturalists that highlight the wildlife and extraordinary landscapes you will see along the way. Enhance your expedition with the Vancouver Pre-Program and/or Fairbanks and Denali Post-Program Options.



Endicott Waterfall



- - - - - Cruise Itinerary
 Air Routing
 Train Routing
 Land Routing
 Inside Passage

8-Day/7-Night Itinerary

- 1 Depart the U.S. or Canada/Vancouver, Canada**
Arrive in dynamic Vancouver, originally built as a small 19th-century timber milling settlement and today the cultural and financial heart of Canada's Pacific Northwest. Embark the ship.
- 2 Cruising The Inside Passage**—Experience the Inside Passage, one of the most scenic waterways in the world, from our small ship. Cruise amidst countless islands; thickly blanketed forests; hidden bays and coves; sandy beaches and lofty waterfalls. Be on deck to watch for cavorting sea lions and breaching orcas in the deep waters and look for Sitka black-tailed deer, mink and river otters roaming the shores and mountainsides. Attend the Captain's Welcome Reception this evening.
- 3 Ketchikan, Alaska**—The fishing city of Ketchikan is known as the "salmon capital of the world." Stroll the Gold-Rush-era boardwalks of Creek Street and watch spawning salmon swimming upstream along the well-known "Salmon Ladder." See the art of Potlatch Totem Park, where a master craftsman demonstrates the ancient technique of hand carving a totem pole.
- 4 Wrangell**—Walk through Wrangell's quaint downtown to Kiks.ádi Totem Park and discover the history of these intricately carved totem poles. Transfer to Petroglyph Beach, a state historic beach home to rock carvings created 8,000 years ago. Later, visit the Wrangell Museum, where more

than 5,000 artifacts and exhibits display the local trades in Alaska—fishing, mining and logging.

- 5 Sitka**—In Sitka, visit the Alaska Raptor Center, Alaska's foremost bald eagle habitat where more than 100 injured eagles are rehabilitated and released each year. Explore Sitka National Historical Park, where artists demonstrate their totemic art forms, and enjoy opportunities to walk the forest trails or converse with native artists. Visit St. Michael's Cathedral, North America's first Russian Orthodox church.
- 6 Elfin Cove/Point Adolphus**—Go ashore to explore pristine Chichagof Island and visit the small fishing community of Elfin Cove. Situated across from Glacier Bay National Park with a population of only 20 permanent residents, this hamlet flourishes in summer with fishing enthusiasts. From the observation deck, search for humpback whales and orcas feeding in the nutrient-rich waters of Point Adolphus while cruising through Icy Strait, where tidal waters teem with marine life. Watch for sea lions and bald eagles drawn by the abundance of salmon.
- 7 Tracy Arm Fjord/Sawyer Glacier/Endicott Fjord/Dawes Glacier**—Cruise into the deep and narrow fjord of Tracy Arm, where waterfalls cascade from bluffs, forests fade to sheer rock and icebergs glint in the sunlight. In Endicott Arm Fjord, look for harbor seals hauled out on ice platforms, and inquisitive whales and

bears hunting for fish. At the remote end of Tracy Arm, listen to ice calving off the soaring South Sawyer Glacier. Venture to the edge of Dawes Glacier aboard. Attend the Captain's Farewell Reception on board the ship this evening.

- 8 Juneau/Disembark ship/Return home to the U.S. or Canada**



Highlights

- ◆ Cruise British Columbia's protected Inside Passage, one of the most spectacular coastal waterways in the world.
- ◆ Explore historic Ketchikan, "salmon capital of the world," and its famous Gold Rush-era Creek Street.
- ◆ Visit the remote fishing village of Elfin Cove on pristine Chichagof Island.
- ◆ Cruise stunning Tracy Arm Fjord to see South Sawyer Glacier.
- ◆ Optional excursion to remotely situated Anan Bear Observatory.



Brown bear catching salmon



Sitka harbor



Harbor seals



STAR BREEZE

EXCLUSIVELY CHARTERED FIVE-STAR, SMALL SHIP STAR BREEZE

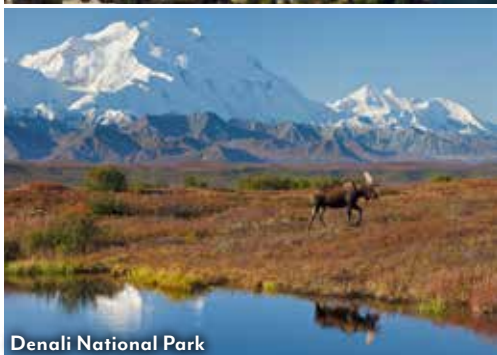
- ◆ Only 156 five-star suites, each with an ocean view.
- ◆ All meals included on board the ship, as well as alcoholic and nonalcoholic beverages throughout the cruise.
- ◆ Flexibility to alter course for optimal wildlife viewing.



Vancouver

PRE-PROGRAM OPTION Vancouver

Start your adventure in Vancouver with a two-night prelude that includes a walking tour of historic Vancouver. See Chinatown, Gastown and Stanley Park—featuring a photo stop at the Totem Poles. Enjoy accommodations in the deluxe FAIRMONT HOTEL VANCOUVER.



Denali National Park

POST-PROGRAM OPTION Fairbanks/Denali

Our four-day tour extension includes a stop in Anchorage, where you visit the headquarters of the famous Iditarod Trail Sled Dog Race, before traveling from Talkeetna on the deluxe Dome Rail Car to Denali. Spend one night at the deluxe MARRIOTT ANCHORAGE and two nights at the GRAND DENALI LODGE.

2023 DEPARTURE DATE: July 13

Category	LAND/CRUISE RATES <small>excluding taxes</small>	Early Booking Savings (if booked more than six months prior to departure)	Rate after Early Booking Savings
10	Suite with separate sitting area and two portholes. <i>Deck 3, midship.</i>	\$4,995	\$5,745
9	Suite with separate sitting area and one picture window. <i>Deck 4, forward.</i>	\$5,395	\$6,195
8	Suite with separate sitting area and one picture window. <i>Deck 4, midship, forward and aft.</i>	\$5,895	\$6,775
7	Suite with separate sitting area and one picture window. <i>Decks 4, 5 and 6 midship.</i>	\$6,295	\$7,235
6	Suite with separate sitting area and one picture window. <i>Deck 5, midship, forward and aft.</i>	\$6,695	\$7,695
5	Suite with separate sitting area and one picture window. <i>Deck 6, forward and midship.</i>	\$6,995	\$8,045
4	Suite with separate sitting area, floor-to-ceiling sliding glass door and French balcony. <i>Deck 5, midship.</i>	\$7,495	\$8,615
3	Suite with separate sitting area, floor-to-ceiling sliding glass door and French balcony. <i>Deck 5, midship.</i>	\$7,795	\$8,965
2	Suite with separate sitting area, floor-to-ceiling sliding glass door and French balcony. <i>Deck 6, midship.</i>	\$7,995	\$9,195
1	Suite with separate sitting area, floor-to-ceiling sliding glass door and French balcony. <i>Deck 6, midship.</i>	\$8,595	\$9,885
Deluxe Suite	Large Suite with separate sitting area and two picture windows or suite featuring French balcony , queen bed, living room with sofa bed, separate bathtub and shower. <i>Decks 4, 5 and 6 midship.</i>	\$9,295	\$10,685
Classic Suite	Large Suite with partial-view private veranda , fixed queen bed, living area, two spacious closets, bathtub. <i>Decks 5, forward.</i>	\$10,295	\$11,835
Owner's Suite	Larger Suite with private veranda , fixed queen bed, separate living room and dining areas, bathtub and additional half bath. <i>Deck 6, forward and midship.</i>	\$11,995	\$13,795

Single supplements apply across all categories at 160% of the per person double price.

Taxes are an additional \$290 per person.

The STAR BREEZE has been specially contracted for this program and the deck plan is available online or upon request from Gohagan & Company.

The Pre-Program and Post-Program Options are available at additional cost. Details will be provided during the reservation process.

Make your reservation today! Call **(800) 922-3088**



Cruising the Great Lakes

8-day/7-night voyage from Toronto to Milwaukee, featuring a cruise of all five Great Lakes, including a call at Mackinac Island

Departure: September 25 to October 2, 2023

Big Tub Lighthouse



Admire magnificent coastal scenery and discover nearly two centuries of North American innovation and maritime history on this one-of-a-kind cruise itinerary from Toronto to Milwaukee (which also operates in the reverse direction on select departures) featuring all five Great Lakes. Experience the thunderous force of Niagara Falls; the historical charm of Mackinac Island; the unspoiled beauty of the UNESCO-inscribed Niagara Escarpment; the Henry Ford Museum of Innovation in Detroit; and transit the Welland Canal and Soo Locks, among the greatest engineering feats of the 19th century. Extend your Great Lakes immersion with the Milwaukee Pre-Program and/or Toronto Post-Program Options.



Mackinac Island landmark GRAND HOTEL



8-Day/7-Night Itinerary

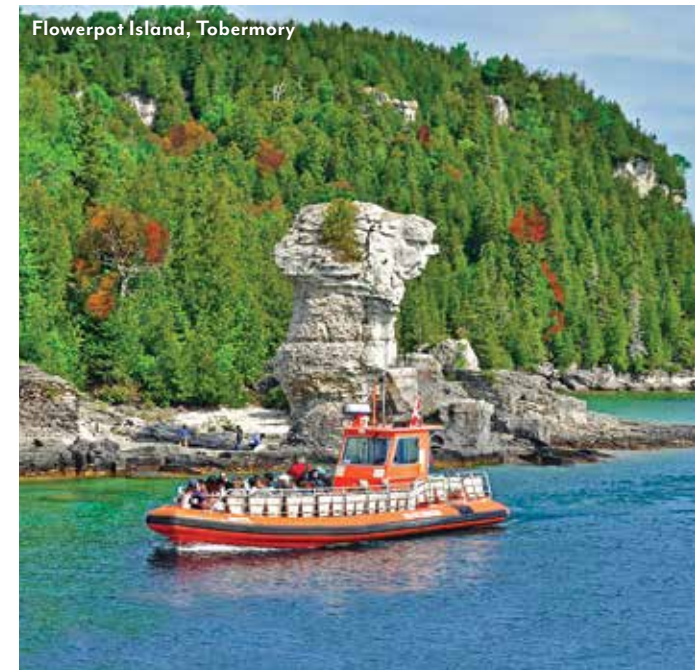
- 1 Depart home city/Arrive Milwaukee, Wisconsin/ Embark the ship**—Arrive in Milwaukee, Wisconsin, and embark the exclusively chartered, five-star Le Bellot. Attend the Captain’s Welcome Reception this evening.
- 2 Mackinac Island/Lake Michigan**—On Mackinac Island, enjoy a horse-drawn carriage ride to dramatic Arch Rock. Continue on a guided tour of Fort Mackinac. Stop at the Grand Hotel for lunch and return to the ship by carriage. Cruise Lake Huron.
- 3 Soo Locks/Lake Superior/ Sault Ste. Marie, Michigan, U.S.**—This morning, transit the Soo Locks from Lake Huron to Lake Superior and back. Arrive in Sault Ste. Marie and explore the SS Valley Camp, a retired lake freighter that is now a museum featuring exhibits of faithfully restored living quarters and the tragic loss of the Edmund Fitzgerald. Continue to the Soo Locks Interpretation Center and watch colossal freighters lower 21 feet from Lake Superior to enter Lake Huron. This evening, cruise Lake Huron.
- 4 Tobermory, Canada/Lake Huron**—In Tobermory, embark on a glass-bottom boat cruise from Little Tub Harbor to Big Tub Harbor. See the remains of the schooner Sweepstakes, Big Tub Lighthouse and the Flowerpot Island. Enjoy time at leisure. Prepare for

more stunning views this evening as you cruise across Lake Huron.

- 5 Detroit, Michigan, U.S.**—Visit the acclaimed Henry Ford Museum of American Innovation, listed on the National Register of Historic Places. See Henry Ford’s birthplace, two of Thomas Edison’s workshops and Orville and Wilbur Wright’s bicycle shop. Enjoy an evening with Tee Turner of the Motown group The Miracles on board.
- 6 Detroit/Lake Erie**— Visit the Detroit Institute of Arts, one of the most significant collections of art in the nation, housed in a magnificent Beaux Arts building. See Diego Rivera’s monumental Detroit Industry mural, which captures the city’s blue-collar history, as well as master works by Auguste Rodin; Michelangelo; Vincent van Gogh; Edgar Degas; and Paul Cézanne. Continue to Grosse Point to visit the Edsel and Eleanor Ford Mansion. This evening, cruise Lake Erie.
- 7 Niagara Falls/Welland Canal/Lake Ontario**—Drive to Niagara Falls and ride the Hornblower Cruise Funicular up the 19-story rock walls of the Great Gorge and back down. Cruise toward the base of Horseshoe Falls and experience the sheer force of this geological wonder. After a specially-arranged lunch, see the 410 million-year-old layers of the Niagara Gorge and the Whirlpool Rapids, among the world’s most extreme. Discover the

Sir Adam Beck Power Station, the world’s first large-scale hydroelectric generation project, and Niagara’s famous Floral Clock, intricately filled with 20,000 plants and flowers. This evening, traverse the Welland Canal through eight locks and cruise Lake Ontario. Enjoy the Captain’s Farewell Reception this evening.

8 Milwaukee, Wisconsin/Return to home city



Highlights

- ◆ Full-day excursion to Niagara Falls, with a specially arranged cruise to Horseshoe Falls and a visit to the Floral Clock with an exclusive lunch overlooking the falls.
- ◆ Private, glass-bottom boat cruise through Big and Little Tub Harbors and around Flowerpot Island in Tobermory, Ontario.
- ◆ Horse-drawn carriage tour of Victorian Mackinac Island and clifftop Fort Mackinac, with a specially arranged lunch at the elegant, 19th century GRAND HOTEL.



Arch Rock, Mackinac Island



Diego Rivera's Detroit industry murals



Sir Adam Beck Power Station, Niagara



LE BELLOT

EXCLUSIVELY CHARTERED FIVE-STAR, SMALL SHIP

LE BELLOT

- ◆ Only 92 suites and staterooms, each with a private balcony.
- ◆ All meals included on board the ship, as well as alcoholic and nonalcoholic beverages throughout the cruise.
- ◆ State-of-the-art theater ideal for enriching educational lectures.



Milwaukee

PRE-PROGRAM OPTION

Milwaukee

Begin your Great Lakes journey with a two-night stay in Milwaukee with an itinerary that includes tours of its North Point neighborhood, the Milwaukee Art Museum and the striking Pabst Mansion built in Flemish style by Pabst Brewing Company president Frederick Pabst. Accommodations are in the historical PFISTER HOTEL.



Toronto

POST-PROGRAM OPTION

Toronto

Conclude your tour with two nights in cosmopolitan Toronto, featuring visits to the lively Distillery District, Fort York, stunning Casa Loma and the Art Gallery of Ontario. You will also enjoy lunch in the CN Tower's famous revolving restaurant. Accommodations are in the historical, deluxe FAIRMONT ROYAL YORK.

2023 DEPARTURE DATES: September 25

Category	LAND/CRUISE RATES <small>excluding taxes</small>	Early Booking Savings (if booked more than six months prior to departure)	Rate after Early Booking Savings
8	Deluxe stateroom with a picture window, single door onto private, partial-wall balcony. <i>Deck 3, midship.</i> (limited availability)	\$4,995	\$5,745
7	Prestige stateroom with a picture window, single door onto private, partial-wall balcony. <i>Deck 4, midship.</i>	\$5,695	\$6,545
6	Prestige stateroom with expansive sliding glass door, private balcony. <i>Deck 5, midship and aft.</i>	\$6,395	\$7,355
5	Prestige stateroom with expansive sliding glass door, private balcony. <i>Deck 6, midship and aft.</i>	\$6,995	\$8,045
4	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 3, midship.</i> (limited availability)	\$7,995	\$9,195
3	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 4, midship.</i> (limited availability)	\$8,695	\$9,995
2	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 5, midship.</i>	\$9,295	\$10,685
1	Deluxe suite with expansive sliding glass door, private balcony. <i>Deck 6, midship.</i>	\$9,995	\$11,495
Prestige Suite II	Two-room Suite, expansive sliding glass door, larger private balcony , two bathrooms, two closets, large sitting area with sofa. <i>Deck 5, midship.</i> (limited availability)	\$10,995	\$12,645
Prestige Suite I	Two-room Suite, expansive sliding glass door, larger private balcony , two bathrooms, two closets, large sitting area with sofa. <i>Deck 6, midship.</i> (limited availability)	\$11,495	\$13,215
Privilege Suite	Large Suite with expansive sliding glass door, larger private balcony , sitting area with sofa. <i>Decks 5 and 6, aft.</i> (limited availability)	\$11,995	\$13,795
Grand Deluxe Suite	Extra-large, one-bedroom Suite and separate sitting room with sofa, expansive sliding glass door, spacious private terrace , full bathroom with tub and separate shower, additional half bath. <i>Deck 6, aft.</i> (limited availability)	\$12,995	\$14,945
Owner's Suite	Extra-large, one-bedroom Suite and separate sitting room with sofa, expansive sliding glass door, spacious private terrace with outdoor Jacuzzi, full bathroom with tub and separate shower, additional half bath. <i>Deck 5, aft.</i> (limited availability)	\$13,995	\$16,095

Single supplements apply across all categories at 160% of the per person double price.

Taxes are an additional \$450 per person.

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